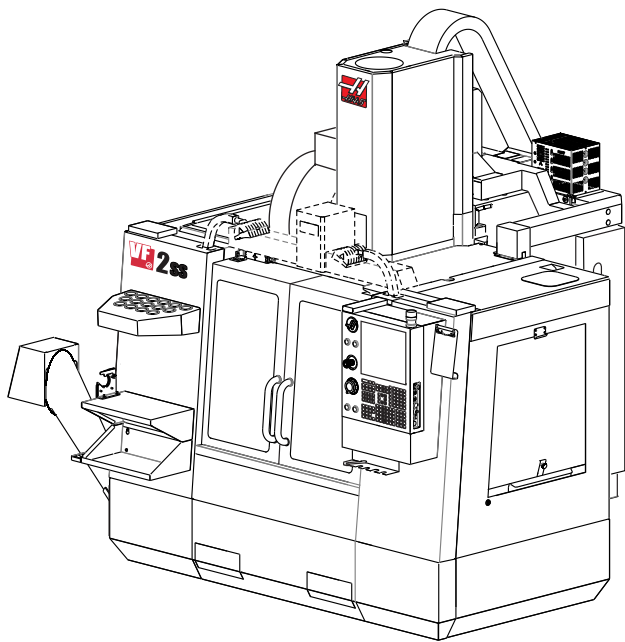
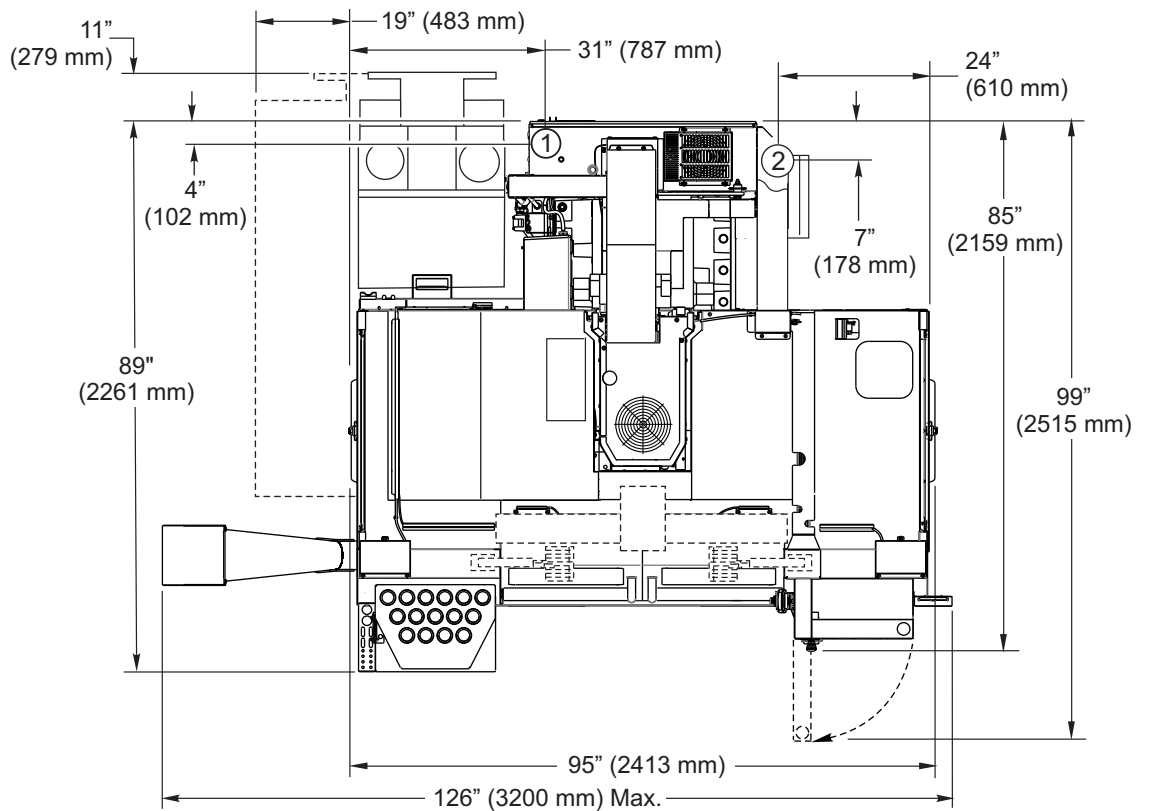


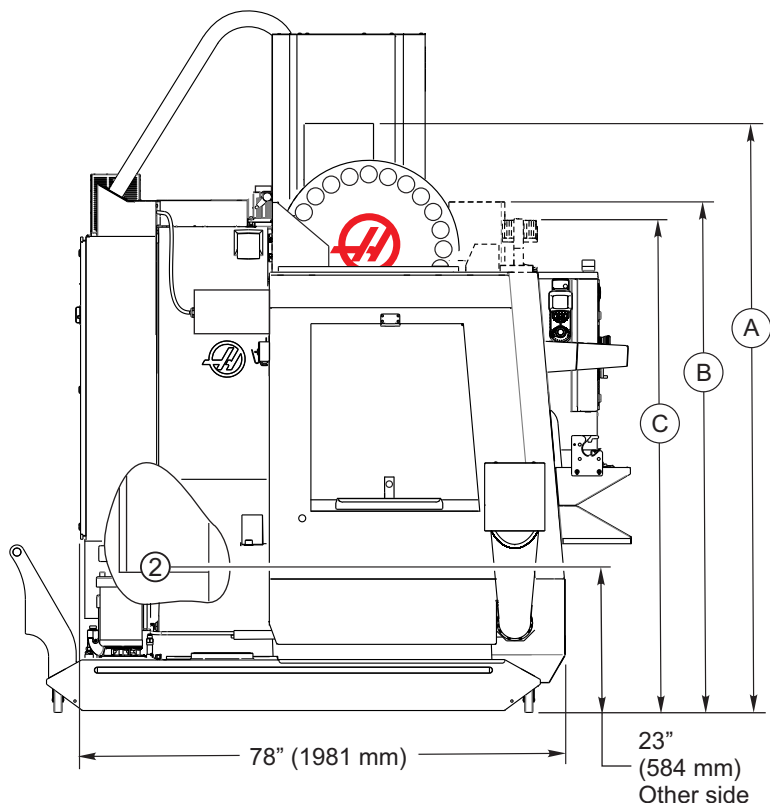
4X Leveling Pad Pin Dimension



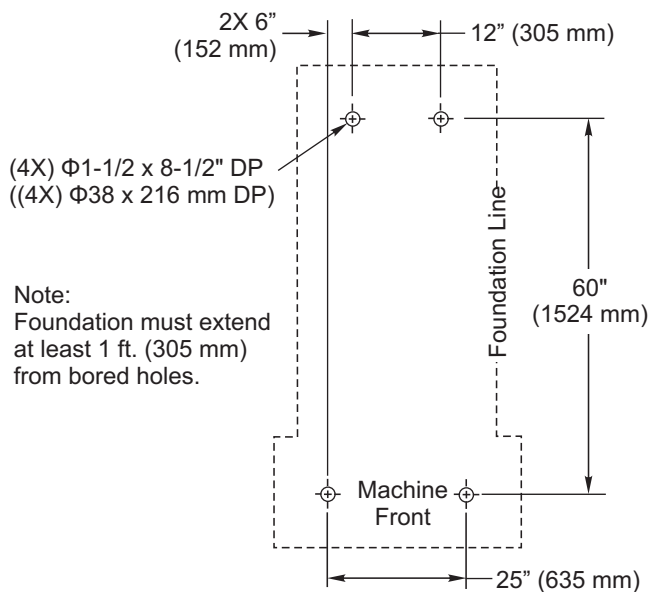
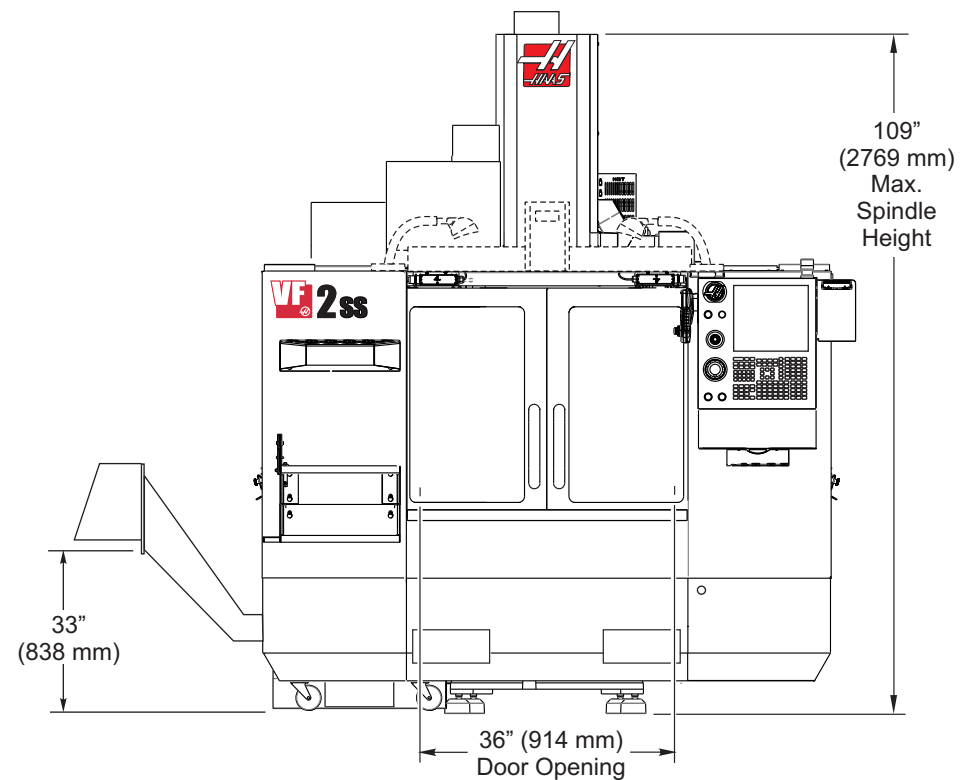
Standard: 24+1 Side Mount Tool Changer



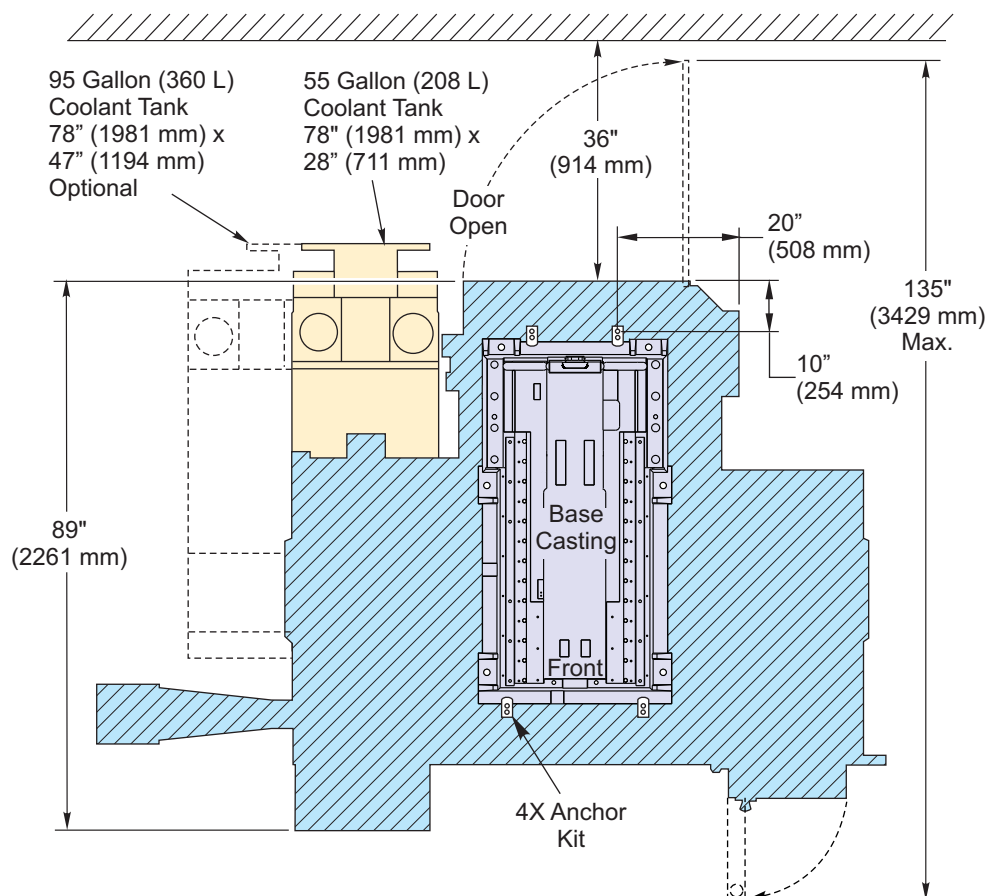
- ① Electrical Connection
- ② Air Connection



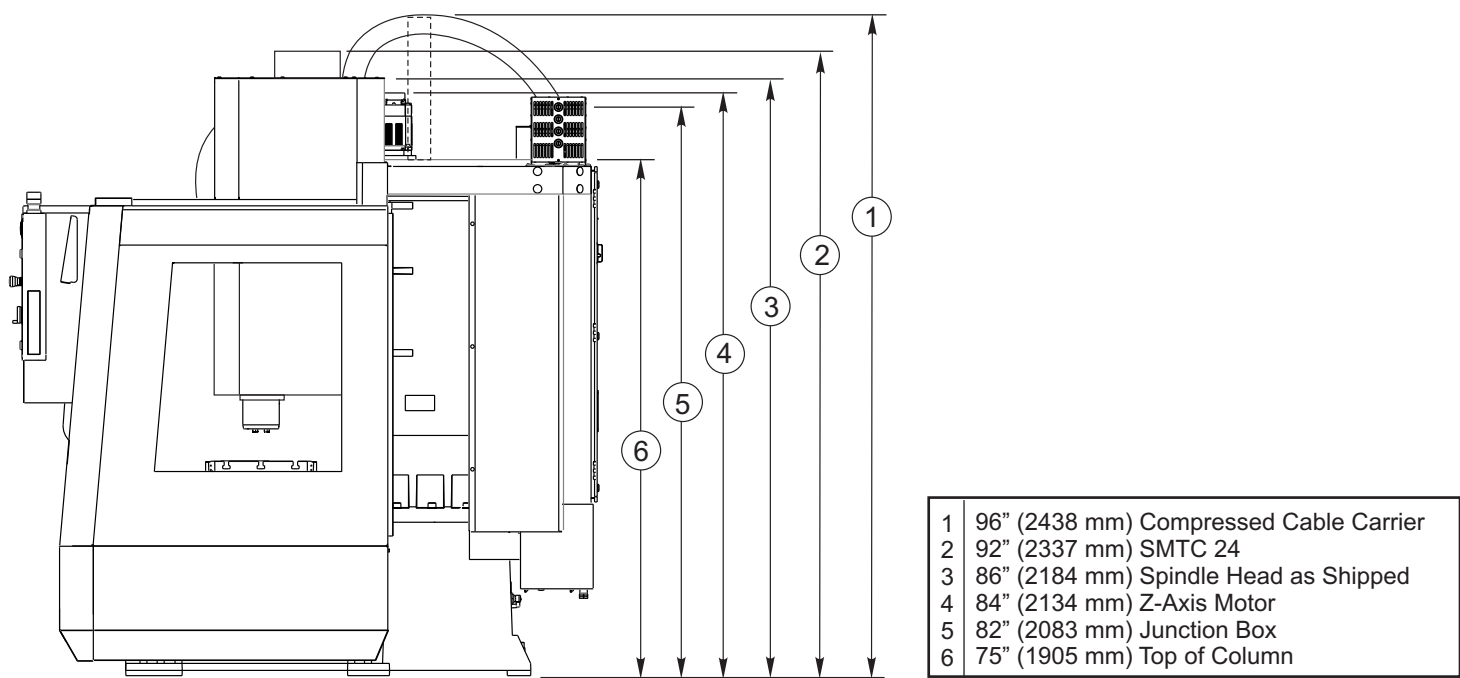
A	94" (2388 mm) SMTC 24
B	83" (2108 mm) Auto Door Optional
C	80" (2032 mm) High Intensity Lights Optional



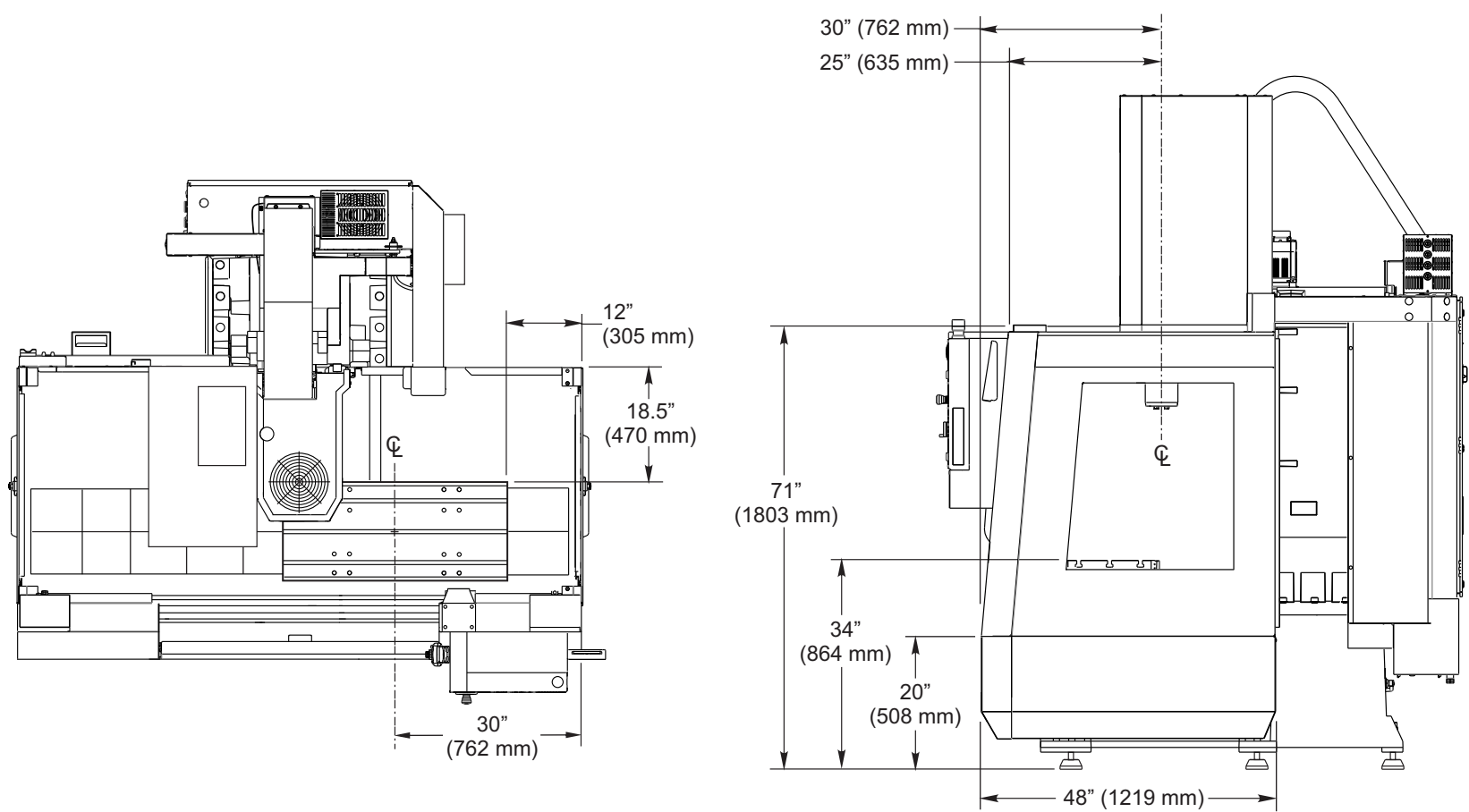
VF-2SS Anchor Pattern



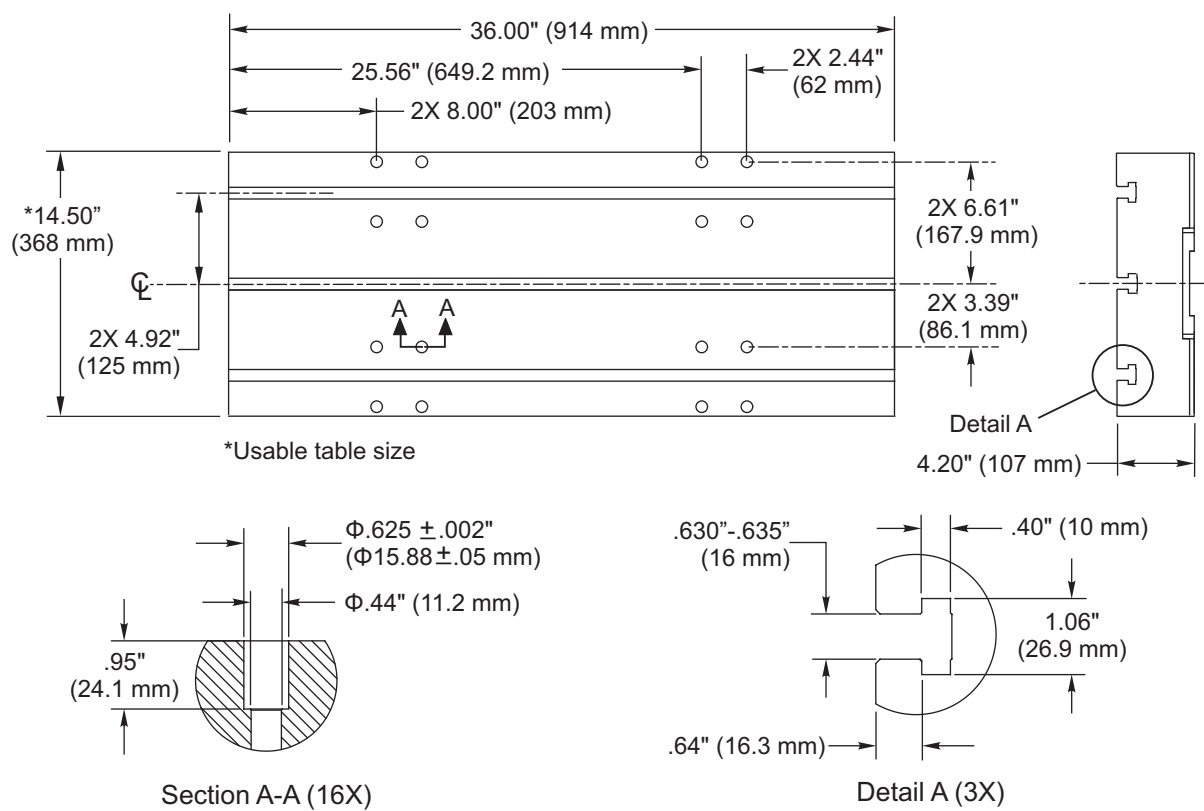
Operating Dimensions



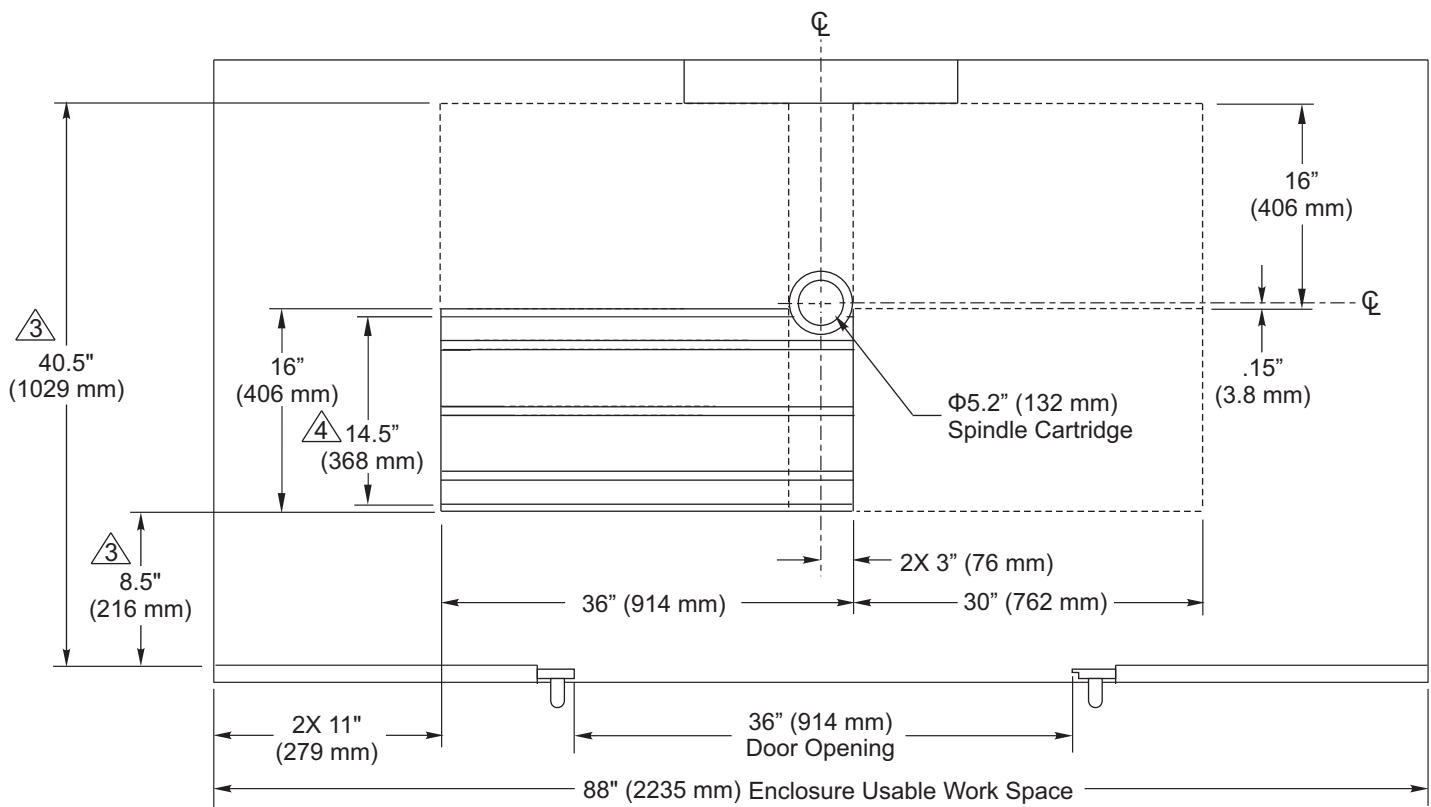
Machine Clearance Heights from the Bottom of the Base Casting



Sheet Metal Enclosure and Table to Exterior Sheet Metal Dimensions



VF-2SS Table Dimensions

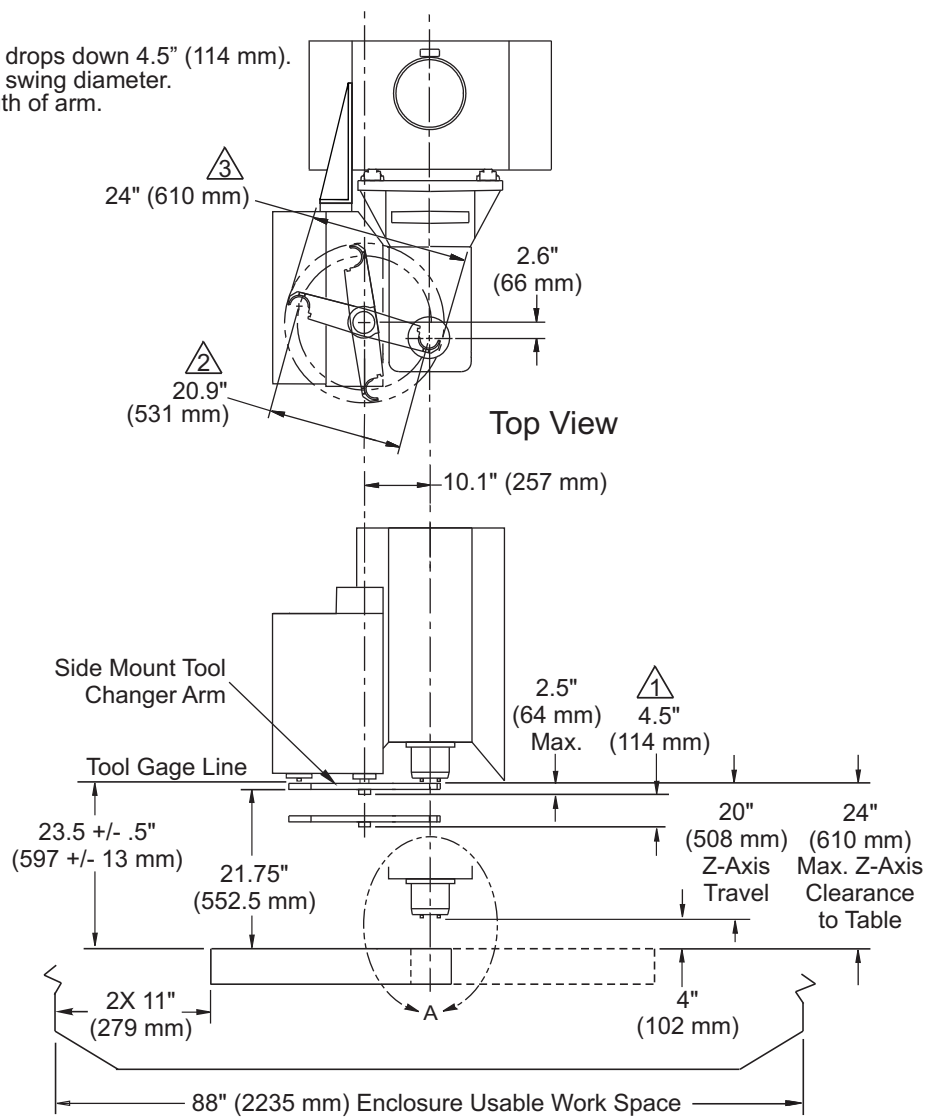


- Notes: 1. Table position(s) at max X and Y travels.
 2. Measurements are from the edge of mill table to nearest obstruction (ie. enclosure, way cover, doors, etc.).
 3. Dimensions are reduced as height above table increases; ie. Front of enclosure is sloped 5 degrees inward from bottom to top. Dimensions shown are at table top height.
 4. Table: 14.5" (368 mm) Machined

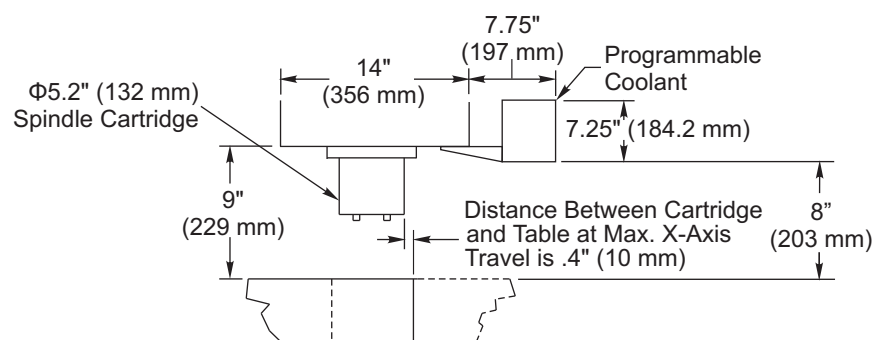
Mill Table (at Home Position)
 Size: 36" x 14.5", (914 mm x 368 mm)
 Usable Table Size
 Travel: 30" x 16", (762 mm x 406 mm)

Top View
 Enclosure Work Space

1. Double Arm drops down 4.5" (114 mm).
 2. Double Arm swing diameter.
 3. Overall length of arm.



40 Taper 24+1 Side Mount Tool Changer
 Double Arm Work Envelope
 Front View



Detail A